

### Low Free prepolymer toolbox

An Overview

LANXESS Urethane Systems

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### LANXESS' low free monomer technology (LF) has been developed over past decades



As a global leader LANXESS offers the broadest portfolio of low free monomer prepolymers

# Breakthrough innovation with <0.1 wt.% free MDI monomer prepolymers to meet regulatory requirements



Regulatory compliant	<ul> <li>Protects users from potential exposure to free isocyanates</li> <li>Minimizes EH&amp;S workload, and eliminates the handling of raw materials containing elevated levels of hazardous isocyanates</li> <li>Enables "label-free" formulations (reduced hazard classifications)</li> </ul>	<ul> <li>LANXESS is a leading innovator of Low Free (LF) isocyanate technology</li> <li>LANXESS offers leading edge LF urethane prepolymers with</li> </ul>
Customized solution	<ul> <li>Tailored viscosity and NCO content for end-use application</li> <li>Lower viscosity enables use of less or no solvent in formulations</li> <li>Provides more consistent systems and thus consistent quality</li> </ul>	<ul> <li>Levels of free isocyanate below 0.1 wt.% to address regulatory concerns</li> <li>Wide range of chemistries</li> </ul>
Excellent Performance	<ul> <li>Tailored chemical structure to provide improved performance</li> <li>Excellent toughness, dynamic properties, and durability</li> <li>Used in the most demanding applications, including adhesives, OCF, coatings, oil and gas, wheels and tires, and many others</li> </ul>	Adiprene <sup>®</sup> LF Low Free Prepolymers

# Low free (LF) isocyanate prepolymer chemistry improves ability to expand uses in urethane adhesives



Enhancing functional groups expands	capabilities Broad too	Broad toolbox	
	Polyols	Polyester, PTMEG, PPG, PCL, PC	
Foam Hot Melt (OCF) Adhesives	Isocyanates	TDI, MDI, pPDI, HDI, IPDI, H <sub>12</sub> MDI, polyisocyanates	
	Curatives	Diamines, Diols, Triols	
1K or 2K Urethane Cure (LF)	rylated Additives	Catalysts, antioxidants, plasticizers, flame retardants, pigments, and fillers	
Isocyanate Prepolymer	* LANXESS does r	* LANXESS does not produce or sell isocyanates	
Silane Terminated Urethane	er ed, etc.) Extensive f	<ul> <li>Urethane systems designed for field applied, ambient and moisture-cured sealants and binders, factory applied, heat-cured, and polyurethane dispersions</li> <li>Extensive formulation expertise and processing knowledge</li> </ul>	
Вюскеа	<ul> <li>Strong and</li> </ul>	<ul> <li>Strong and committed technical support</li> </ul>	

LANXESS Urethane Systems supports innovation with customized urethane systems

# QUALITY WORKS.



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Unless specified to the contrary, the values given have been established on standardized test specimens at room temperature. The figures should be regarded as guide values only and not as binding minimum values. Kindly note that the results refer exclusively to the specimens tested. Under certain conditions, the test results established can be affected to a considerable extent by the processing conditions and manufacturing process.