

# Pocan C3230XF 000000

PBT+PC, 30% glass fibers, injection molding, improved flowability, low tendency to warp, improved surface finish

ISO Shortname: ISO 20028-PBT+PC,GF30,GHMR,09-080

Property	Test Condition	Unit	Standard	guide value <sup>1</sup>
<b>Rheological properties</b>				
C Melt volume-flow rate	260 °C; 5 kg	cm <sup>3</sup> /(10 min)	ISO 1133-1	25
C Molding shrinkage, parallel	60x60x2; 250 °C / WZ 80° C; 600 bar	%	ISO 294-4	0.4
C Molding shrinkage, transverse	60x60x2; 250 °C / WZ 80° C; 600 bar	%	ISO 294-4	0.6
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.2
<b>Mechanical properties (23 °C/50 % r. h.)</b>				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	7500
C Tensile Stress at break	5 mm/min	MPa	ISO 527-1,-2	95
C Tensile Strain at break	5 mm/min	%	ISO 527-1,-2	2.6
C Charpy impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eU	45
C Charpy impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eU	50
C Charpy notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eA	10
C Charpy notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 179-1eA	<10
Izod impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1U	45
Izod impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 180-1U	45
Izod notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1A	10
Izod notched impact strength	-30 °C	kJ/m <sup>2</sup>	ISO 180-1A	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	7400
Flexural strength	2 mm/min	MPa	ISO 178-A	155
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	2.7
<b>Thermal properties</b>				
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	225
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	120
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	165
Vicat softening temperature	50 N; 120 °C/h	°C	ISO 306	145
C Coefficient of linear thermal expansion, parallel	23 to 55 °C	10 <sup>-4</sup> /K	ISO 11359-1,-2	0.3
C Coefficient of linear thermal expansion, transverse	23 to 55 °C	10 <sup>-4</sup> /K	ISO 11359-1,-2	0.8
<b>Electrical properties (23 °C/50 % r. h.)</b>				
C Comparative tracking index CTI	Solution A	Rating	IEC 60112	200
<b>Other properties (23 °C)</b>				
C Density		kg/m <sup>3</sup>	ISO 1183	1430
Bulk density		kg/m <sup>3</sup>	ISO 60	820
<b>Material specific properties</b>				
C Viscosity number		cm <sup>3</sup> /g	ISO 1628-5	80
<b>Processing conditions for test specimens</b>				
C Injection molding-Melt temperature		°C	ISO 294	250
C Injection molding-Mold temperature		°C	ISO 294	80



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<b>Processing recommendations</b>				
Drying temperature circulating air dryer		°C	-	120
Drying time circulating air dryer		h	-	4-8
Residual moisture content		%	Acc. to Karl Fischer	0-0.02
Melt temperature (Tmin - Tmax)		°C	-	240-260
Mold temperature		°C	-	80-100

### Notes

**1** Typical properties: these are not to be construed as specifications

**C** These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.



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#### Standard Disclaimer

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Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

#### Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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#### Color and Visual Effects

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.

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