



Safety Data Sheet

according to Regulation (EC) 1907/2006 (REACH)

Revision date: 2020-11-06
Supersedes date: 2020-07-09

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier:

Product trade name: Kalama* K-FLEX* 975P
Company product number: KFLEX975P
REACH registration number: Mixture
Other means of identification: Not Available
Unique formula identifier (UFI): Not Applicable

1.2. Relevant identified uses of the substance or mixture and uses advised against:

Uses: Plasticizer.
Uses advised against: None identified

1.3. Details of the supplier of the safety data sheet:

Manufacturer/Supplier: Emerald Performance Materials, LLC
Emerald Kalama Chemical, LLC
1296 NW Third Street
Kalama, WA 98625 United States
Telephone: +1-360-673-2550

1499 SE Tech Center Place, Suite 300
Vancouver, WA 98683 United States
Telephone: +1-360-954-7100

For further information about this SDS: Email: product.compliance@emeraldmaterials.com

1.4. Emergency telephone number:

ChemTel (24 hours): 1-800-255-3924 (USA); +1-813-248-0585 (outside USA).

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture:

Product classification according to Regulation (EC) 1272/2008 (CLP) as amended:

Not classified as hazardous under any GHS hazard class according to Regulation (EC) 1272/2008 (CLP).

2.2. Label elements:

Product labeling according to Regulation (EC) 1272/2008 (CLP) as amended:

Hazard pictogram(s): Not Applicable
Signal word: Not Applicable
Hazard statements: Not Applicable
Precautionary statements: Not Applicable
Supplemental information: Safety data sheet available on request. 1-5 percent of the mixture consists of ingredient(s) of unknown acute toxicity. Contains 1-5 % of components with unknown hazards to the aquatic environment.

2.3. Other hazards:

PBT/vPvB criteria: This product does not meet the PBT and vPvB classification criteria.
Endocrine disrupting properties: No specific information available.
Other hazards: No Additional Information

See Section 11 for toxicological information.

SECTION 3: Composition/information on ingredients

3.2. Mixture:

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Weight%</u>	<u>Classification</u>	<u>H Statements</u>
0027138-31-4	Dipropylene glycol dibenzoate	15-<20	Aquatic Chronic 3	H412
<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Weight%</u>	<u>REACH Registration No.</u>	<u>EC/List Number</u>
0027138-31-4	Dipropylene glycol dibenzoate	15-<20	Not Available	248-258-5
<u>CAS-No.</u>	<u>Chemical Name</u>	<u>M-factor</u>	<u>SCLs</u>	<u>ATE</u>
0027138-31-4	Dipropylene glycol dibenzoate	N/A	N/E	Not Available

See Section 16 for full text of H (Hazard) statements (EC 1272/2008).

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

SECTION 4: First aid measures

4.1. Description of first aid measures:

General: If irritation or other symptoms occur or persist from any route of exposure, remove the affected individual from the area: see a physician/get medical attention.

Eye contact: Any material that contacts the eye should be washed out immediately with water. Get medical attention if symptoms occur.

Skin contact: Wash the affected area thoroughly with plenty of soap and water. Get medical attention if symptoms occur.

Inhalation: If affected, remove to fresh air. Get medical attention if symptoms occur.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Rinse out the mouth with water. Get medical attention immediately.

Protection of first aid responders: Wear proper personal protective clothing and equipment.

4.2. Most important symptoms and effects, both acute and delayed:

Irritation. Pre-existing skin problems may be aggravated by prolonged or repeated contact. See section 11 for additional information.

4.3. Indication of any immediate medical attention and special treatment needed:

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media:

Suitable: Use water spray, ABC dry chemical, foam or carbon dioxide. Water or foam may cause frothing. Use water to keep fire-exposed containers cool. Water spray may be used to flush spills away from exposures.

Unsuitable: None known.

5.2. Special hazards arising from the substance or mixture:

Unusual fire/explosion hazards: Product is not considered a fire hazard, but will burn if ignited. Closed container may rupture (due to build up in pressure) when exposed to extreme heat.

Hazardous combustion products: Irritating or toxic substances will be emitted upon burning, combustion or decomposition. See section 10 (10.6 Hazardous decomposition products) for additional information.

5.3. Advice for firefighters:

Wear self-contained breathing apparatus (SCBA) equipped with a full facepiece and operated in a pressure-demand mode (or other positive pressure mode) and approved protective clothing. Personnel without suitable respiratory protection must leave

the area to prevent significant exposure to hazardous gases from combustion, burning or decomposition. In an enclosed or poorly ventilated area, wear SCBA during cleanup immediately after a fire as well as during the attack phase of firefighting operations.

See section 9 for additional information.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures:

See Section 8 for recommendations on the use of personal protective equipment. If spilled in an enclosed area, ventilate. Eliminate ignition sources.

6.2. Environmental precautions:

Do not flush liquid into public sewer, water systems or surface waters.

6.3. Methods and material for containment and cleaning up:

Contain by diking with sand, earth or other non-combustible material. Wear proper personal protective clothing and equipment. Absorb spill with an inert material. Place into labeled, closed container; store in safe location to await disposal. Change contaminated clothing and launder before reuse.

6.4. References to other sections:

See Section 8 for recommendations on the use of personal protection and Section 13 for waste disposal.

SECTION 7: Handling and storage

7.1. Precautions for safe handling:

As with any chemical product, use good laboratory/workplace procedures. Do not cut, puncture, or weld on or near the container. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye contact. Avoid repeated or prolonged skin contact. Avoid inhalation of aerosol, mist, spray, fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Provide eyewash fountains and safety showers in the work area.

7.2. Conditions for safe storage, including any incompatibilities:

Store cool and dry, under well-ventilated conditions. Keep away from heat, sparks and open flames. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use. Do not reuse empty container without commercial cleaning or reconditioning. Empty container contains residual product which may exhibit hazards of product. Plasticizer products will soften plastic materials and as a result they should not be transported in piping systems constructed from these materials.

7.3. Specific end use(s):

No Additional Information

SECTION 8: Exposure controls / personal protection

8.1. Control parameters:

Occupational exposure limits (OEL):

<u>Chemical Name</u>	<u>EU OELV</u>	<u>EU IOELV</u>	<u>ACGIH - TWA/Ceiling</u>	<u>ACGIH - STEL</u>
Dipropylene glycol dibenzoate	N/E	N/E	N/E	N/E
<u>Chemical Name</u>	<u>UK WEL</u>	<u>Ireland OEL</u>		
Dipropylene glycol dibenzoate	N/E	N/E		

N/E=Not established (no exposure limits established for the listed substances for listed country/region/organization).

Derived No Effect Levels (DNELs):

Dipropylene glycol dibenzoate

<u>Population</u>	<u>Route</u>	<u>Acute (local)</u>	<u>Acute (systemic)</u>	<u>Long Term (local)</u>	<u>Long Term (systemic)</u>
Workers	Inhalation	N/E	35,08 mg/m ³	N/E	8,8 mg/m ³
Workers	Dermal	N/E	170 mg/kg bw/day	N/E	10 mg/kg bw/day
General population	Inhalation	N/E	8,7 mg/m ³	N/E	8,69 mg/m ³

Population	Route	Acute (local)	Acute (systemic)	Long Term (local)	Long Term (systemic)
General population	Dermal	N/E	80 mg/kg bw/day	N/E	0,22 mg/kg bw/day
General population	Oral	N/E	80 mg/kg bw/day	N/E	5 mg/kg bw/day

Predicted No Effect Concentration (PNECs):**Dipropylene glycol dibenzoate**

Compartment	PNEC
Freshwater	3,7 ug/L
Freshwater sediment	1,49 mg/kg dw; 0,323 mg/kg ww
Marine water	0,37 ug/L
Marine water sediment	0,149 mg/kg dw; 0,0323 mg/kg ww
Intermittent releases	37 ug/L
Soil	1 mg/kg dw
STP	10 mg/L
Oral	333 mg/kg food

N/E=Not established; N/A=Not applicable (not required); bw=body weight; dw=dry weight; ww=wet weight.

8.2. Exposure controls:

Appropriate engineering controls: Always provide effective general and, when necessary, local exhaust ventilation to draw spray, aerosol, fume, mist and vapor away from workers to prevent routine inhalation. Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS.

Individual protection measures, such as personal protective equipment:

Eye/face protection: Wear eye protection.

Hand protection: Avoid skin contact when mixing or handling the material by wearing impervious and chemical resistant gloves. In case of prolonged immersion or frequently repeated contact, gloves with breakthrough times greater than 240 minutes (protection class 5 or greater) are recommended. For brief contact or splash applications, gloves with breakthrough times of 10 minutes or greater are recommended (protection class 1 or greater). The protective gloves to be used must comply with the specifications of the EC directive 89/686/EEC and the resultant standard EN 374. Suitability and durability of a glove is dependent on usage (e.g. frequency and duration of contact, other chemicals which may be handled, chemical resistance of glove material and dexterity). Always seek advice of the glove supplier as to the most suitable glove material.

Skin and body protection: Use good laboratory/workplace procedures including personal protective clothing: labcoat, safety glasses and protective gloves.

Respiratory protection: Respiratory protection is not needed with proper ventilation. In case of insufficient ventilation, wear suitable respiratory equipment.

Further information: Eyewash fountains and safety showers are recommended in the work area.

Environmental exposure controls: See Sections 6 and 12.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties:**

Physical state:	Liquid	pH:	Not Available
Colour:	Colorless to light yellow	Density and/or relative density:	1.15
Odour:	Ester-like	Partition coefficient n-octanol/water (log value):	Not Available
Odour threshold:	Not Available	% Volatile by weight:	2.0%
Solubility in water:	Negligible	VOC:	2.0% ASTM D2369
Evaporation rate:	Slower than n-butyl acetate	Boiling point °C:	>350 °C @ 760 mm Hg (extrapolated)
Vapour pressure:	0.0000359 mm Hg @ 25°C (extrapolated)	Boiling point °F:	>662 °F @ 760 mm Hg (extrapolated)
Relative vapour density:	Heavier than air	Flash point:	202°C (396°F) ASTM D-92
Kinematic viscosity:	63 mm ² /s @ 25°C	Auto-ignition temperature:	Not Available

SDS Name: Kalama* K-FLEX* 975P

Melting point/Freezing point: 4 °C (39 °F)

Oxidising properties: Not oxidizing

Explosive properties: Not explosive

Decomposition temperature: Not Available

Particle characteristics: Not Applicable

Flammability:

Lower and upper explosion limit:

Surface tension:

Not flammable

LEL: Not Available

UEL: Not Available

44.8 dynes/cm @ 25°C (ASTM D1331)

Amounts specified are typical and do not represent a specification.

9.2. Other information:

Information with regard to physical hazard classes:

No additional information available.

Other safety characteristics:

No additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity:

None known.

10.2. Chemical stability:

This product is stable.

10.3. Possibility of hazardous reactions:

Hazardous polymerization will not occur.

10.4. Conditions to avoid:

Excessive heat and ignition sources.

10.5. Incompatible materials:

Avoid strong acids, bases, and oxidizing agents. Avoid contact with phenols.

10.6. Hazardous decomposition products:

Carbon dioxide, carbon monoxide and hydrocarbons.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity: Not classified (based on available data, the classification criteria are not met). ATEmix (oral): >4000 - <5000 mg/kg. ATEmix (dermal): >2000 mg/kg. ATEmix (inhal.): >200 mg/l, 4 hours. The physical, chemical and toxicological properties of component(s) of this mixture may have not been fully determined.

<u>Chemical Name</u>	<u>Inhalation LC50</u>	<u>Species</u>	<u>Oral LD50</u>	<u>Species</u>	<u>Dermal LD50</u>	<u>Species</u>
Dipropylene glycol dibenzoate	>200 mg/L (aerosol, 4 hours)	Rat/ adult	3914 mg/kg	Rat/ adult	>2000 mg/kg	Rat/ adult

Skin corrosion/irritation: Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Skin irritation</u>	<u>Species</u>
Dipropylene glycol dibenzoate	Slight irritant	Rabbit/ adult

Serious eye damage/irritation: Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Eye irritation</u>	<u>Species</u>
Dipropylene glycol dibenzoate	Slight irritant	Rabbit/ adult

Respiratory or skin sensitization: Not classified (based on available data, the classification criteria are not met).

<u>Chemical Name</u>	<u>Skin sensitisation</u>	<u>Species</u>
Dipropylene glycol dibenzoate	Non-sensitizer	Guinea Pig/ adult

Germ cell mutagenicity: Not classified (based on available data, the classification criteria are not met). DIETHYLENE GLYCOL DIBENZOATE: In vitro testing showed no mutagenic activity. DIPROPYLENE GLYCOL DIBENZOATE: In vitro testing showed no mutagenic activity. 1,2-PROPANEDIOL DIBENZOATE: 1,2-Propanediol dibenzoate has shown no evidence of causing an increase in the frequency of structural chromosome aberrations in the in vitro Mammalian Chromosome Aberration Test and did not demonstrate mutagenic potential in the in vitro mouse lymphoma cell mutation and Ames bacterial reverse mutation assays.

Carcinogenicity: Not classified (based on available data, the classification criteria are not met).

Reproductive toxicity: Not classified (based on available data, the classification criteria are not met). DIETHYLENE GLYCOL DIBENZOATE: Animal studies indicated a NOAEL (no-observed-adverse-effect-level) for maternal toxicity of 1000 mg/kg/day and for fetal toxicity of 500 mg/kg/day (rats). DIPROPYLENE GLYCOL DIBENZOATE: Reproductive toxicity, 2-generation oral study in rats: NOAEL (no-observed adverse-effect-level) 500 mg/kg bw/day. Developmental toxicity, oral, rats: NOAEL of 500 mg/kg bw/day; Prenatal Developmental toxicity, oral, rabbit (OECD 414): NOAEL of 250 mg/kg bw/day (maternal toxicity, embryo/fetal developmental toxicity). 1,2-PROPANEDIOL DIBENZOATE: Reproductive toxicity, oral study in rats: NOAEL (no-observed adverse-effect-level) 300 mg/kg bw/day. Developmental toxicity oral study, rats: NOAEL, developmental toxicity= 300 mg/kg bw/day.

Specific target organ toxicity (STOT) - single exposure: Not classified (based on available data, the classification criteria are not met).

Specific target organ toxicity (STOT) - repeated exposure: Not classified (based on available data, the classification criteria are not met). DIETHYLENE GLYCOL DIBENZOATE: A 13-week dietary study in rats at a dose of 2500 mg/kg bw/day observed decreased body weights, blood, spleen and caecum effects which showed completed recovery within 4 weeks after exposure. NOAEL (No-Observed-Adverse-Effect-Level), oral, rat - 1000 mg/kg bw/day. DIPROPYLENE GLYCOL DIBENZOATE: A 13-week dietary study in rats observed decreased body weights, and liver, spleen and caecum effects at a dose of 2500 mg/kg bw/day which showed completed recovery within 4 weeks after exposure. NOAEL (No-Observed-Adverse-Effect-Level), oral, rat - 1000 mg/kg bw/day. 1,2-PROPANEDIOL DIBENZOATE: Repeated dose study, oral gavage, rat: NOAEL (no-observed-adverse-effect-level) =300 mg/kg bw/day.

Aspiration hazard: Not classified (based on available data, the classification criteria are not met).

Information on likely routes of exposure:

General: Caution must be exercised through the prudent use of protective equipment and handling procedures to minimize exposure.

Eyes: May cause eye irritation.

Skin: Repeated or prolonged skin contact may cause irritation.

Inhalation: High airborne concentrations of vapors resulting from heating, misting or spraying may cause irritation of the respiratory tract and mucous membranes.

Ingestion: May be harmful if swallowed. Ingestion may cause irritation.

11.2. Information on other hazards

Endocrine disrupting properties: No specific information available.

Other information: No additional information available.

SECTION 12: Ecological information

12.1. Toxicity:

No ecological testing has been conducted on this product.

Chemical Name	Species	Acute	Acute	Chronic
Dipropylene glycol dibenzoate	Fish	LC50 3.7 mg/L (96 hours)	LC50 >3 mg/L(96 hours)	N/E
Dipropylene glycol dibenzoate	Invertebrates	EL50 19.3 mg/L (48 hours)	N/E	N/E
Dipropylene glycol dibenzoate	Algae	EL50 4.9 mg/L (72 hours)	EC50 3.6 mg/L(96 hours)	NOELR 1 mg/L/0.46 mg/L(72 hours/96 hours)

12.2. Persistence and degradability:

SDS Name: Kalama* K-FLEX* 975P

Expected to readily biodegrade, based on similar material(s).

Chemical Name Dipropylene glycol dibenzoate	Biodegradation Readily biodegradable (OECD 301B)
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12.3. Bioaccumulative potential:

Not expected to bioaccumulate.

Chemical Name Dipropylene glycol dibenzoate	Bioconcentration Factor (BCF) <200 L/kg	Log Kow 3.9 (20°C)
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12.4. Mobility in soil:

No specific information available.

Chemical Name Dipropylene glycol dibenzoate	Mobility in soil (Koc/Kow) 3981 @ 20°C
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12.5. Results of PBT and vPvB assessment:

This product does not meet the PBT and vPvB classification criteria.

12.6. Endocrine disrupting properties:

No specific information available.

12.7. Other adverse effects:

No additional information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods:

Dispose of unused contents (incineration) in accordance with national and local regulations. Dispose of container in accordance with national and local regulations. Ensure the use of properly authorized waste management companies, where appropriate.

See Section 8 for recommendations on the use of personal protective equipment.

SECTION 14: Transport information

The information below is provided to assist in documentation. It may supplement the information on the package. The package in your possession may carry a different version of the label depending on the date of manufacture. Depending on inner packaging quantities and packaging instructions, it may be subject to specific regulatory exceptions.

14.1. UN number or ID number: N/A

14.2. UN proper shipping name:

Not regulated - See Bill of Lading for Details

14.3. Transport hazard class(es):

U.S. DOT hazard class: N/A
Canada TDG hazard class: N/A
Europe ADR/RID/ADN hazard class: N/A
IMDG Code (ocean) hazard class: N/A
ICAO/IATA (air) hazard class: N/A

A "N/A" listing for the hazard class indicates the product is not regulated for transport by that regulation.

14.4. Packing group: N/A

14.5. Environmental hazards:

Marine pollutant: Not Applicable
Hazardous substance (USA): Not Applicable

14.6. Special precautions for user:

Not Applicable

14.7. Maritime transport in bulk according to IMO instruments

Not Applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Europe REACh (EC) 1907/2006: One or more applicable components of this mixture are not registered. Please contact your sales representative for further information regarding REACh compliance. REACh is only relevant to substances either manufactured or imported into the EU. REACh information regarding this product is provided for informational purposes only. Each Legal Entity may have differing REACh obligations, depending on their place in the supply chain. For material manufactured outside of the EU, the importer of record must understand and meet their specific obligations under the regulation.

EU Authorizations and/or restrictions on use: Not Applicable

Other EU information: No Additional Information

National regulations: No Additional Information

Chemical inventories:

<u>Regulation</u>	<u>Status</u>
Australian Inventory of Industrial Chemicals (AIIC):	Y
Canadian Domestic Substances List (DSL):	N
Canadian Non-Domestic Substances List (NDSL):	Y
China Inventory of Existing Chemical Substances (IECSC):	Y
European EC Inventory (EINECS, ELINCS, NLP):	Y
Japan Existing and New Chemical Substances (ENCS):	N
Japan Industrial Safety and Health Law (ISHL):	Y
Korean Existing and Evaluated Chemical Substances (KECL):	Y
New Zealand Inventory of Chemicals (NZIoC):	Y
Philippines Inventory of Chemicals and Chemical Substances (PICCS):	Y
Taiwan Inventory of Existing Chemicals:	Y
U.S. Toxic Substances Control Act (TSCA) (Active):	Y

A "Y" listing indicates all intentionally added components are either listed or are otherwise compliant with the regulation. A "N" listing indicates that for one or more components: 1) there is no listing on the public inventory (or is not on the ACTIVE inventory for U.S. TSCA); 2) no information is available; or 3) the component has not been reviewed. A "Y" for New Zealand may mean that a qualified group standard may exist for the components in this product.

15.2. Chemical safety assessment:

Not Applicable

SECTION 16: Other information

Hazard (H) Statements in the Composition section (Section 3):

H412 Harmful to aquatic life with long lasting effects.

Reason for revision: Changes in Section(s): Safety data sheet format (Regulation (EU) 2020/878)

Evaluation method for classification of mixtures: Calculation method, Read-across

Legend:

- * : Trademark owned by Emerald Performance Materials, LLC.
- ACGIH: American Conference of Governmental Industrial Hygienists
- ATE: Acute toxicity estimate
- EU OELV: European Union Occupational Exposure Limit Value
- EU IOELV: European Union Indicative Occupational Exposure Limit Value
- N/A: Not Applicable
- N/E: None Established
- SCL: Specific concentration limit
- STEL: Short Term Exposure Limit
- TWA: Time Weighted Average (exposure for 8-hour workday)

SDS Name: Kalama* K-FLEX* 975P

Users Responsibility/Disclaimer of Liability:

The information set forth herein is based on our current knowledge, and is intended to describe the product solely with respect to health, safety and the environment. As such, it must not be interpreted as a guarantee of any specific property of the product. As a result, the customer shall be solely responsible for deciding whether said information is suitable and beneficial.

Safety Data Sheet Preparer:

Product Compliance Department

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United States