

QUALITY PERFORMS.



Product Guide

Portfolio of **Lewatit®** ion exchange resins and **Bayoxide®** iron oxide adsorbers.

X **Lewatit®**

X **Bayoxide®**

QUALITY WORKS.

LANXESS
Energizing Chemistry

Table of Contents

MINING & HYDROMETALLURGY.....	4
Chelating Resins	4
Strong Base Anion Exchange Resins.....	4
Weak Base Anion Exchange Resins	4
Adsorber & Solvent Impregnated Resins	5
CATALYSIS, CHEMICALS PROCESSING, & CHLOR-ALKALI.....	5
Chelating Resins	5
Strong Acidic Cation Exchange Resins	6
Strong Base Anion Exchange Resins.....	6
Weak Base Anion Exchange Resins	7
Adsorber & Carrier.....	7
POTABLE WATER.....	7
Chelating Resins	7
Weak Acidic Cation Exchange Resins	8
Strong Base Anion Exchange Resins.....	8
Adsorbers	9
WASTE WATER TREATMENT & RECYCLING	9
Chelating Resins	9
Strong Acidic Cation Exchange Resins	9
Strong Base Anion Exchange Resins.....	10
Weak Base Anion Exchange Resins	10
Adsorbers & Solvent Impregnated Resins.....	10
BIOPROCESSING & PHARMA.....	11
Adsorbers	11
BIOPROCESSING & PHARMA.....	11
Strong Base Anion Exchange Resins – Type I.....	11
FOOD	11
Weak Acidic Cation Exchange Resins	11
Strong Acidic Cation Exchange Resins	11
Weak Base Anion Exchange Resins	12

Strong Base Anion Exchange Resins – Type I.....	12
Strong Base Anion Exchange Resins – Type II.....	12
Adsorbers	13
Separation Strong Acidic Cation Exchange Resins.....	13
Separation Strong Acidic Cation Exchange Resins – Solvent Free Production ...	13
WATER TREATMENT	14
Weak Acidic Cation Exchange Resins	14
Strong Acidic Cation Exchange Resins	15
Weak Base Anion Exchange Resins	16
Medium Base Anion Exchange Resins	16
Strong Base Anion Exchange Resins – Type I.....	16
Strong Base Anion Exchange Resins – Type II.....	17
Mixed Bed: Strong Acidic Cation Exchange Resins/Strong Base Anion Exchange Resins.....	18

MINING & HYDROMETALLURGY

Chelating Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min. (H Form)	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® MDS TP 208	Styrene/DVB macroporous	Na ⁺	700	MD: 0.38 (+/- 0.04)	1.15	2.8	-35 (Na ⁺ →H ⁺)	58–63	Lithium brine purification
Lewatit® MDS TP 220	Styrene/DVB macroporous	H ₂ SO ₄ salt	725	MD: 0.38 (+/- 0.04)	1.15	36 g/l Cu capacity	-30 (del. → free base)	50–58	Nickel cobalt separation
Lewatit® MDS TP 260	Styrene/DVB macroporous	Na ⁺	740	MD: 0.40 (+/- 0.04)	1.15	3.0	-35 (Na ⁺ →H ⁺)	60–65	Lithium brine purification, copper electrolyte purification
Lewatit MonoPlus® TP 207	Styrene/DVB macroporous	Na ⁺	700	MD: 0.61 (+/- 0.05)	1.1	2.0	-25 (Na ⁺ →H ⁺)	55–60	Base metal recovery, uranium recovery from hypersaline solutions
Lewatit MonoPlus® TP 208	Styrene/DVB macroporous	Na ⁺	700	MD: 0.65 (+/- 0.05)	1.1	2.5	-30 (Na ⁺ →H ⁺)	58–63	Lithium brine purification
Lewatit MonoPlus® TP 209 XL	Styrene/DVB macroporous	Na ⁺	710	MD: 0.85 (+/- 0.05)	1.1	2.4	-35 (Na ⁺ →H ⁺)	48–53	Base metal recovery from pulps
Lewatit MonoPlus® TP 214	Styrene/DVB macroporous	H ⁺	660	MD: 0.55 (+/- 0.05)	1.1	110 g/l Ag capacity	–	55–60	Mercury removal, Cadmium removal from nickel and cobalt concentrates, precious metal recovery
Lewatit MonoPlus® TP 220	Styrene/DVB macroporous	H ₂ SO ₄ salt	670	MD: 0.62 (+/- 0.05)	1.1	29 g/l Cu capacity	-23 (del. → free base)	50–55	Nickel cobalt separation
Lewatit MonoPlus® TP 260	Styrene/DVB macroporous	Na ⁺	720	MD: 0.63 (+/- 0.05)	1.1	2.4	-35 (Na ⁺ →H ⁺)	58–63	Lithium brine purification, copper electrolyte purification
Lewatit® TP 308	Polyacrylate macroporous	Na ⁺	740	0.315-1.6	1.8	1.3	22 (Cl ⁻ →OH ⁻)	45–50	Lithium brine purification

MINING & HYDROMETALLURGY

Strong Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® K 6362	Styrene/DVB gel	Cl ⁻	690	MD: 0.62 (+/- 0.05)	1.1	1.3	22 (Cl ⁻ →OH ⁻)	48–55	Recovery of uranium and anionic metal complexes
Lewatit® K 6367	Styrene/DVB gel	Cl ⁻	630	MD: 0.92 (+/- 0.05)	1.2	1.2	20 (Cl ⁻ →OH ⁻)	49–54	Recovery of uranium and anionic metal complexes from pulps
Lewatit® K 6462	Styrene/DVB gel	Cl ⁻	650	MD: 0.59 (+/- 0.05)	1.1	1.4	20 (Cl ⁻ →OH ⁻)	45–50	Recovery of uranium and anionic metal complexes

MINING & HYDROMETALLURGY

Weak Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® A 365	Polyacrylate macroporous	FB	720	HD: 0.4–1.6	1.8	3.4	25 (FB→Cl ⁻)	43–54	Uranium recovery from saline solutions
Lewatit® MP 62 WS	Styrene/DVB macroporous	FB	620	HD: 0.4–1.25	1.6	1.7	45 (FB→Cl ⁻)	50–55	Metal recovery from hydrochloric acid, vanadium and molybdenum recovery

MINING & HYDROMETALLURGY

Adsorber & Solvent Impregnated Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® TP 272	Styrene/DVB macroporous	H ⁺	590	HD: 0.3–1.6	1.8	12.5 g/l Zn capacity	-	-	Nickel/cobalt separation
Lewatit® VP OC 1026	Styrene/DVB macroporous	H ⁺	590	HD: 0.3–1.6	1.9	13 g/l Zn capacity	-	28–33	Nickel/cobalt electrolyte purification

CATALYSIS, CHEMICALS PROCESSING, & CHLOR-ALKALI

Chelating Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min. (H Form)	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® MDS TP 208	Styrene/DVB macroporous	Na ⁺	700	MD: 0.38 (+/- 0.04)	1.15	2.8	-35 (Na ⁺ →H ⁺)	58–63	Hardness removal from brines
Lewatit® MDS TP 260	Styrene/DVB macroporous	Na ⁺	740	MD: 0.40 (+/- 0.04)	1.15	3.0	-35 (Na ⁺ →H ⁺)	60–65	Hardness removal from brines
Lewatit MonoPlus® TP 207	Styrene/DVB macroporous	Na ⁺	700	MD: 0.61 (+/- 0.05)	1.1	2.0	-25 (Na ⁺ →H ⁺)	55–60	Nickel removal from brines
Lewatit MonoPlus® TP 208	Styrene/DVB macroporous	Na ⁺	700	MD: 0.65 (+/- 0.05)	1.1	2.5	-30 (Na ⁺ →H ⁺)	58–63	Hardness removal from brines
Lewatit MonoPlus® TP 214	Styrene/DVB macroporous	H ⁺	660	MD: 0.55 (+/- 0.05)	1.1	110 g/l Ag capacity	-	55–60	Mercury removal from brines
Lewatit MonoPlus® TP 260	Styrene/DVB macroporous	Na ⁺	720	MD: 0.63 (+/- 0.05)	1.1	2.4	-35 (Na ⁺ →H ⁺)	58–63	Hardness removal from brines

CATALYSIS, CHEMICALS PROCESSING, & CHLOR-ALKALI

Strong Acidic Cation Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® GF 101	Styrene/DVB macroporous	H ⁺	710	HD: 0.4–1.25	1.6	4.7 eq/kg (dry)	-	58–63	Biodiesel, FFA esterification
Lewatit® GF 202	Styrene/DVB macroporous	Neutral	740	MD: 0.65 (+/- 0.05)	1.1	-	-	52–57	Biodiesel purification
Lewatit® K 1131 S	Styrene/DVB gel	H ⁺	740	HD: 0.8 – 1.25	1.2	0.7	-	77–82	BPA production
Lewatit® K 1137	Styrene/DVB gel	H ⁺ / promoted	740	HD: 0.8 – 1.25*	1.2	0.7*	-	77–82*	BPA production
Lewatit® K 1161	Styrene/DVB gel	H ⁺	710	MD: 1.05 (+/- 0.15)	1.1	0.7	-	75–80	BPA production
Lewatit® K 1221	Styrene/DVB gel	H ⁺	760	HD: 0.4 – 1.25	1.6	1.2	-	66–69	BPA production
Lewatit® K 1267	Styrene/DVB gel	H ⁺ / promoted	720	MD: 0.74 (+/- 0.07)*	1.1	1.2*	-	61–66*	BPA production
Lewatit® K 1461 black	Styrene/DVB gel	H ⁺	790	MD: 0.65 (+/- 0.06)	1.1	1.8	-	45–55	Esterification
Lewatit® K 2420	Styrene/DVB macroporous	H ⁺	760	HD: 0.5–1.6	1.7	1.4	-	62–67	Phenol purification
Lewatit® K 2431	Styrene/DVB macroporous	H ⁺	700	HD: 0.5–1.6	1.7	1.2	-	63–68	Phenol purification, esterification
Lewatit® K 2440	Styrene/DVB macroporous	H ⁺	570	HD: 0.4–1.6	1.7	5.4 eq/kg (dry)	-	-	Phenol alkylation
Lewatit® K 2620	Styrene/DVB macroporous	H ⁺	760	HD: 0.4–1.25	1.6	1.9	-	50–55	Etherification, esterification
Lewatit® K 2621	Styrene/DVB macroporous	H ⁺	700	HD: 0.4–1.25	1.6	1.4	-	57–63	Etherification, esterification, hydrolysis
Lewatit® K 2624	Styrene/DVB macroporous	H ⁺ /Pd	700	HD: 0.4–1.25	1.6	1.4	-	57–63	Isomerization/ hydrogenation/ etherification
Lewatit® K 2629	Styrene/DVB macroporous	H ⁺	730	HD: 0.4–1.25	1.6	1.7	-	50–55	Etherification, esterification
Lewatit® K 2649	Styrene/DVB macroporous	H ⁺	600	HD: 0.4–1.25	1.6	4.7 eq/kg (dry)	-	-	Phenol alkylation
Regler ZL	Styrene/DVB gel	H ⁺	520	< 0.032	-	5.0 eq/kg (dry)	-	-	Catalysis

* Value of the unpromoted precursor

CATALYSIS, CHEMICALS PROCESSING, & CHLOR-ALKALI

Strong Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® K 7333	Styrene/DVB gel	OH ⁻ /Pd	700	MD: 0.64 (+/- 0.05)	1.1	-	-	58–63	Deoxygenation
Lewatit® S 6368 A	Styrene/DVB macroporous	Cl ⁻	600	MD: 0.62 (+/- 0.05)	1.1	1.0	22 (Cl ⁻ →OH ⁻)	60–65	Iodide removal from sodium chloride brines

CATALYSIS, CHEMICALS PROCESSING, & CHLOR-ALKALI

Weak Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® K 3433	Styrene/DVB macroporous	FB/Pd	630	HD: 0.4–1.25	1.6	-	-	51–56	Deoxygenation
Lewatit® MP 62 WS	Styrene/DVB macroporous	FB	620	HD: 0.4–1.25	1.6	1.7	45 (FB→Cl ⁻)	50–55	Acid removal
Lewatit® MP 62 WS Dried	Styrene/DVB macroporous	FB	340	HD: 0.4–1.25 (wet)	1.6	1.7 (wet)	-	< 0.5 (residual moisture)	Production of high-purity silicon
Lewatit® VP OC 1065	Styrene/DVB macroporous	FB	630	HD: 0.3–1.25	1.8	2.1	-	65–70	CO ₂ /COS capture, aldehyde removal

CATALYSIS, CHEMICALS PROCESSING, & CHLOR-ALKALI

Adsorber & Carrier

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 80%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® GF 808	Acrylic	-	630	HD: 0.315–1.0	2.0	-	-	55–60	Biodiesel, enzyme carrier

POTABLE WATER

Chelating Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit MonoPlus® TP 207	Styrene/DVB macroporous	Na ⁺	700	MD: 0.61 (+/- 0.05)	1.1	2.0	-25 (Na ⁺ →H ⁺)	55–60	Heavy metal removal from groundwater

POTABLE WATER

Weak Acidic Cation Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max. approx.	Water Retention (%)	Applications
Lewatit® CNP LF	Polyacrylate macroporous	H ⁺	750	HD: 0.315–1.6	1.8	4.3	7 (H ⁺ →Ca ²⁺)	43–49	Cartridge/dealkalization
Lewatit® CNP LF Na	Polyacrylate macroporous	H ⁺ /Na ⁺	780	HD: 0.4–1.25	1.8	4.3 (H)	7 (H ⁺ →Ca ²⁺)	48–56	Cartridge/softening, dealkalization
Lewatit® CNP P	Polyacrylate macroporous	H ⁺	770	HD: 0.4–1.6	1.8	4.5	7 (H ⁺ →Ca ²⁺)	44–58	Cartridge/dealkalization
Lewatit® S 8107	Polyacrylate macroporous	H ⁺	990	HD: 0.1–0.5	1.8	3.0	7 (H ⁺ →Ca ²⁺)	44–58	Cartridge/dealkalization
Lewatit® S 8223	Polyacrylate macroporous	H ⁺	740	HD: 0.315–1.6	1.9	3.4	7 (H ⁺ →Ca ²⁺)	53–63	Cartridge/dealkalization
Lewatit® S 8227	Polyacrylate macroporous	H ⁺	770	HD: 0.4–1.6	1.8	4.3	7 (H ⁺ →Ca ²⁺)	47–53	Cartridge/dealkalization
Lewatit® S 8227 Ca	Polyacrylate macroporous	Ca ²⁺	790	HD: 0.4–1.6	1.8	4.3 (H)	-10 (Ca ²⁺ →H ⁺)	43–50	Cartridge
Lewatit® S 8227 Mg	Polyacrylate macroporous	Mg ²⁺	770	HD: 0.4–1.6	1.8	4.3 (H)	-30 (Mg ²⁺ →Ca ²⁺)	54–60	Cartridge
Lewatit® S 8229	Polyacrylate macroporous	H ⁺ /Na ⁺	770	HD: 0.4–1.6	1.8	4.3 (H)	7 (H ⁺ →Ca ²⁺)	47–53	Cartridge/softening, dealkalization
Lewatit® S 8229 Plus X	Polyacrylate macroporous	H ⁺ /Na ⁺	820	HD: 0.4–1.6	1.8	4.3 (H)	-4 (H ⁺ /Na ⁺ →Ca ²⁺)	58–63	Cartridge/softening, dealkalization
Lewatit® S 8229 Plus Ag	Polyacrylate macroporous	H ⁺ /Na ⁺ /Ag	790	HD: 0.4–1.6	1.8	4.3 (H)	-25 (H ⁺ /Na ⁺ →Ca ²⁺)	58–64	Cartridge/softening, dealkalization

POTABLE WATER

Strong Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® DW 630	Styrene/DVB macroporous	SO ₄ ²⁻	650	MD: 0.62 (+/- 0.05)	1.1	1.1	16 (during exhaustion)	58–63	Uranium removal
Lewatit® S 5128	Polyacrylate gel	Cl ⁻	730	HD: 0.50–0.75 (effective size)	1.8	1.35	25 (Cl ⁻ →OH ⁻)	48–55	Natural organic matter removal
Lewatit MonoPlus® SR 7	Styrene/DVB macroporous	Cl ⁻	610	MD: 0.62 (+/- 0.05)	1.1	0.6	-	59–64	Nitrate removal
Lewatit® TP 106	Styrene/DVB gel	Cl ⁻	690	HD: 0.40–0.55 (effective)	1.7	0.65	-	37–47	Perchlorate removal
Lewatit® TP 107	Polyacrylate macroporous	Cl ⁻	740	HD: 0.45–0.65 (effective)	1.8	2.4	-	30–42	Chromate removal

POTABLE WATER

Adsorbers

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Bayoxide® E 33	α - FeOOH	-	460 - 570	0.315–2.0	-	-	0 (during exhaustion)	20	Arsenic/phosphate removal
Bayoxide® E 216	α - FeOOH	-	500	< .5	-	-	0 (during exhaustion)		Arsenic/phosphate removal

WASTE WATER TREATMENT & RECYCLING

Chelating Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® MDS TP 220	Styrene/DVB macroporous	H ₂ SO ₄ salt	725	MD: 0.38 (+/- 0.04)	1.15	36 g/l Cu capacity	-30 (del.→ free base)	50–58	Chromium(III) bath purification
Lewatit MonoPlus® TP 207	Styrene/DVB macroporous	Na ⁺	700	MD: 0.61 (+/- 0.05)	1.1	2.0	-25 (Na ⁺ →H ⁺)	55–60	Heavy metal removal from effluents
Lewatit MonoPlus® TP 214	Styrene/DVB macroporous	H ⁺	660	MD: 0.55 (+/- 0.05)	1.1	110 g/l Ag capacity	-	54–60	Mercury removal, precious metal recovery
Lewatit MonoPlus® TP 220	Styrene/DVB macroporous	H ₂ SO ₄ salt	670	MD: 0.62 (+/- 0.05)	1.1	29 g/l Cu capacity	-23 (del.→ free base)	50–55	Chromium(III) bath purification

WASTE WATER TREATMENT & RECYCLING

Strong Acidic Cation Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® K 2629	Styrene/DVB macroporous	H ⁺	730	HD: 0.4–1.25	1.7	1.6	-	50–55	Heavy metal removal from chromium(VI) baths, phosphoric/sulphuric acid purification
Lewatit MonoPlus® SP 112 H	Styrene/DVB macroporous	H ⁺	720	MD: 0.67 (+/- 0.05)	1.1	1.6	-9 (H ⁺ →Na ⁺)	56–60	

WASTE WATER TREATMENT & RECYCLING

Strong Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® A 8071	Acrylic, gel	Cl ⁻	740	HD: 0.4–1.6	1.8	1.35	25 (Cl ⁻ →OH ⁻)	48–55	Acid retardation
Lewatit® K 6362	Styrene/DVB gel	Cl ⁻	690	MD: 0.62 (+/- 0.05)	1.1	1.3	22 (Cl ⁻ →OH ⁻)	48–55	Removal of heavy metals from hydrochloric acid, acid retardation, PFT removal
Lewatit® S 6368 A	Styrene/DVB macroporous	Cl ⁻	600	MD: 0.62 (+/- 0.05)	1.1	1.0	22 (Cl ⁻ →OH ⁻)	60–65	Chromate and color removal from effluents, vanadium and molybdenum removal
Lewatit® TP 106	Styrene/DVB gel	Cl ⁻	690	HD: 0.38–0.48 (effective)	1.7	0.65	-	37–47	Perchlorate removal
Lewatit® TP 107	Polyacrylate macroporous	Cl ⁻	740	HD: 0.49–0.65 (effective)	1.7	2.4	15 (Cl ⁻ →OH ⁻)	30–42	Chromate removal
Lewatit® TP 108	Styrene/DVB gel	Cl ⁻	690	HD: 0.38–0.48 (effective)	1.7	0.65	-	27 – 47	PFAS removal
Lewatit® TP 108 DW	Styrene/DVB gel	Cl ⁻	690	HD: 0.38–0.48 (effective)	1.7	0.7	-	34 - 44	PFAS removal

WASTE WATER TREATMENT & RECYCLING

Weak Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® A 365	Polyacrylate macroporous	FB	720	HD: 0.4–1.6	1.8	3.4	25 (FB→Cl ⁻)	43–54	Sulphate removal
Lewatit® MP 62 WS	Styrene/DVB macroporous	FB	620	HD: 0.4–1.25	1.6	1.7	45 (FB→Cl ⁻)	50–55	PFAS removal, vanadium and molybdenum removal, precious metal recovery from hydrochloric acid
Lewatit MonoPlus® MP 68	Styrene/DVB macroporous	FB/Cl ⁻	620	MD: 0.55 (+/- 0.05)	1.1	1.3	24 (del. form →OH ⁻)	54–60	Chromate removal from effluents

WASTE WATER TREATMENT & RECYCLING

Adsorbers & Solvent Impregnated Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® AF 5	Carbon microporous	None	620	HD: 0.4–0.8	-	-	-	-	Organics removal from effluents
Lewatit® VP OC 1026	Styrene/DVB macroporous	H ⁺	590	HD: 0.3–1.6	1.9	13 g/l Zn capacity	-	28–33	Chromium(III) bath purification
Lewatit® VP OC 1064 MD PH	Styrene/DVB macroporous	-	600	MD: 0.49 (+/- 0.05)	1.1	-	-	54–63	Organics removal from effluents
Bayoxide® E IN 20	FeO(OH)	-	460–570	0.315–2.0	-	-	0 (during exhaustion)	20	Arsenic/phosphate removal
Bayoxide® E IN 30	FeO(OH)	-	700–900	0.315–2.0	-	-	0 (during exhaustion)	20	Arsenic/phosphate removal

BIOPROCESSING & PHARMA

Adsorbers

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Surface BET (m²/g) approx.	Pore Volume (cm³/g) approx.	Water Retention (%)	Applications
Lewatit® VP OC 1064 MD PH	Styrene/DVB macroporous	-	600	MD: 0.49 (+/- 0.05)	1.1	800	1.2	54–63	Organics removal from effluents
Lewatit® VP OC 1600	Styrene/DVB macroporous	-	630	HD: 0.315–1.0 share > 80%	1.8	-	-	55–60	Enzyme carrier

BIOPROCESSING & PHARMA

Strong Base Anion Exchange Resins – Type I

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® PH 1074 HEP	Polyacrylate macroporous	Cl⁻	740	HD: 0.4–1.6	1.8	0.7	30 (Cl⁻→OH⁻)	69–79	Heparin, decolorization of bioprocessing solutions and sugars

FOOD

Weak Acidic Cation Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max. approx.	Water Retention (%)	Applications
Lewatit® S 8528	Polyacrylate macroporous	H ⁺	750	HD: 0.4–1.6	1.8	4.3 (H)	70 (H ⁺ →Na ⁺)	43–48	Softening/demineralization

FOOD

Strong Acidic Cation Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® S 1568	Styrene/DVB gel	Na ⁺	810	MD: 0.60 (+/- 0.05)	1.1	1.8	12 (Na ⁺ →H ⁺)	45–50	Softening / demineralization / amino acids
Lewatit® S 1668	Styrene/DVB gel	Na ⁺	830	MD: 0.62 (+/- 0.05)	1.1	2.2	12 (Na ⁺ →H ⁺)	41–46	Softening / demineralization / amino acids
Lewatit® S 2328	Styrene/DVB macroporous	H ⁺	730	HD: 0.315–1.25	1.7	1.0	12 (Na ⁺ →H ⁺)	67–73	Inversion
Lewatit® S 2568	Styrene/DVB macroporous	Na ⁺	740	MD: 0.65 (+/- 0.05)	1.1	1.7	10 (Na ⁺ →H ⁺)	50–55	Demineralization / softening
Lewatit® S 2568 H	Styrene/DVB macroporous	H ⁺	720	MD: 0.67 (+/- 0.05)	1.1	1.6	10 (Na ⁺ →H ⁺)	55–61	Mixed bed / demineralization

FOOD

Weak Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® S 4228	Styrene/DVB macroporous	FB/Cl ⁻	610	HD: 0.4–1.25	1.6	1.6	30 (FB→Cl ⁻)	53–59	Demineralization
Lewatit® S 4268	Styrene/DVB macroporous	FB/Cl ⁻	600	MD: 0.59 (+/- 0.05)	1.1	1.3	25 (FB→Cl ⁻)	60–65	Demineralization
Lewatit® S 4328	Styrene/DVB macroporous	FB/Cl ⁻	605	HD: 0.4–1.25	1.6	1.4	25 (FB→Cl ⁻)	51–58	Demineralization
Lewatit® S 4468	Styrene/DVB macroporous	FB/Cl ⁻	620	MD: 0.55 (+/- 0.05)	1.1	1.6	30 (FB→Cl ⁻)	52–57	Demineralization (low isomerization)
Lewatit® S 4528	Styrene/DVB macroporous	FB	620	HD: 0.4–1.25	1.6	1.7	48 (FB→Cl ⁻)	42–53	Demineralization (low isomerization)
Lewatit® S 5221	Polyacrylate macroporous	FB	740	HD: 0.4–1.6	1.8	2.8	26 (FB→Cl ⁻)	52–63	Demineralization
Lewatit® S 5228	Polyacrylate gel	FB	740	HD: 0.4–1.6	1.8	1.6	25 (FB→Cl ⁻)	53–61	Demineralization
Lewatit® S 5328	Polyacrylate gel	FB/Cl ⁻	710	HD: 0.4–1.6	1.8	1.25	14 (FB/Cl ⁻ →Cl ⁻)	56–64	Demineralization

FOOD

Strong Base Anion Exchange Resins – Type I

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® S 5128	Polyacrylate gel	Cl ⁻	730	HD: 0.4–1.6	1.8	1.35	25 (Cl ⁻ →OH ⁻)	48–55	Decolorization
Lewatit® S 5528	Polyacrylate macroporous	Cl ⁻	720	HD: 0.4–1.6	1.8	0.85	25 (Cl ⁻ →OH ⁻)	63–71	Decolorization
Lewatit® S 6268	Styrene/DVB gel	Cl ⁻	690	MD: 0.62 (+/- 0.05)	1.1	1.2	25 (Cl ⁻ →OH ⁻)	48–55	Decolorization
Lewatit® S 6368 A	Styrene/DVB macroporous	Cl ⁻	600	MD: 0.62 (+/- 0.05)	1.1	1.0	22 (Cl ⁻ →OH ⁻)	60–65	Decolorization/ demineralization
Lewatit® S 6368 A SO ₄	Styrene/DVB macroporous	SO ₄ ²⁻	680	MD: 0.63 (+/- 0.05)	1.1	1.0 (Cl ⁻)	22 (Cl ⁻ →OH ⁻)	60–65	Decolorization/ demineralization
Lewatit® S 6368	Styrene/DVB macroporous	Cl ⁻	620	MD: 0.60 (+/- 0.05)	1.1	1.1 (Cl ⁻)	22 (Cl ⁻ →OH ⁻)	60–65	Demineralization

FOOD

Strong Base Anion Exchange Resins – Type II

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® S 7468	Styrene/DVB macroporous	Cl ⁻	650	MD: 0.60 (+/- 0.05)	1.1	1.0	15 (Cl ⁻ →OH ⁻)	58–63	Mixed bed/ demineralization

FOOD										
Adsorbers										
Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Surface BET (m²/g) approx.	Pore Volume (cm³/g) approx.	Water Retention (%)	Applications	
Lewatit® AF 5	Carbon microporous	None	620	HD: 1.4–1.8	-	1,200	0.15	-	Polisher/ HMF removal	
Lewatit® S 7968	Styrene/DVB macroporous	None	600	MD: 0.49 (+/- 0.05)	1.1	800	1.2	54–63	Polisher/ Debittering	

FOOD										
Separation Strong Acidic Cation Exchange Resins										
Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 10%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications	
Lewatit® MDS 1268 Ca 290	Styrene/DVB gel	Ca ²⁺	800	MD: 0.29 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Glucose/fructose separation	
Lewatit® MDS 1268 K 290	Styrene/DVB gel	K ⁺	830	MD: 0.29 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Size exclusion chromatography/dextrose enrichment	
Lewatit® MDS 1268 Ca 310	Styrene/DVB gel	Ca ²⁺	800	MD: 0.31 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Glucose/fructose separation	
Lewatit® MDS 1268 K 310	Styrene/DVB gel	K ⁺	830	MD: 0.31 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Size exclusion chromatography/molasses	
Lewatit® MDS 1268 K 350	Styrene/DVB gel	K ⁺	830	MD: 0.35 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Size exclusion chromatography/molasses	
Lewatit® MDS 1368 Ca 290	Styrene/DVB gel	Ca ²⁺	780	MD: 0.29 (+/- 0.03)	1.15	1.8 (H)	-	47–53 (H)	Glucose/fructose separation	
Lewatit® MDS 1368 Ca 320	Styrene/DVB gel	Ca ²⁺	780	MD: 0.32 (+/- 0.03)	1.15	1.8 (H)	-	47–53 (H)	Glucose/fructose separation	
Lewatit® MDS 1368 Na 320	Styrene/DVB gel	Na ⁺	820	MD: 0.32 (+/- 0.03)	1.15	1.8 (H)	-	47–53 (H)	Size exclusion chromatography/Softening/FOS	
Lewatit® MDS 1368 Na 350	Styrene/DVB gel	Na ⁺	820	MD: 0.36 (+/- 0.03)	1.15	1.8 (H)	-	47–53 (H)	Size exclusion chromatography/Softening	

FOOD										
Separation Strong Acidic Cation Exchange Resins – Solvent Free Production										
Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 10%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications	
Lewatit® MDS 1269 Ca 290	Styrene/DVB gel	Ca ²⁺	800	MD: 0.29 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Glucose/fructose separation	
Lewatit® MDS 1269 K 290	Styrene/DVB gel	K ⁺	830	MD: 0.29 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Size exclusion chromatography/dextrose enrichment	
Lewatit® MDS 1269 Ca 310	Styrene/DVB gel	Ca ²⁺	800	MD: 0.31 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Glucose/fructose separation	
Lewatit® MDS 1269 K 310	Styrene/DVB gel	K ⁺	830	MD: 0.31 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Size exclusion chromatography/molasses	
Lewatit® MDS 1269 K 350	Styrene/DVB gel	K ⁺	830	MD: 0.35 (+/- 0.03)	1.15	1.5 (H)	-	55–67 (H)	Size exclusion chromatography/molasses	
Lewatit® MDS 1369 Ca 290	Styrene/DVB gel	Ca ²⁺	780	MD: 0.29 (+/- 0.03)	1.15	1.8 (H)	-	47–53 (H)	Glucose/fructose separation	

Lewatit® MDS 1369 Ca 320	Styrene/DVB gel	Ca ²⁺	780	MD: 0.32 (+/- 0.03)	1.15	1.8 (H)	-	47–53 (H)	Glucose/fructose separation
Lewatit® MDS 1369 Na 320	Styrene/DVB gel	Na ⁺	820	MD: 0.32 (+/- 0.03)	1.15	1.8 (H)	-	47–53 (H)	Size exclusion chromatography/ Softening/FOS
Lewatit® MDS 1369 Na 350	Styrene/DVB gel	Na ⁺	820	MD: 0.36 (+/- 0.03)	1.15	1.8 (H)	-	47–53 (H)	Size exclusion chromatography/ Softening
Lewatit® MDS 2368	Styrene/DVB gel	Na ⁺	760	MD: 0.38 (+/- 0.05)	1.15	1.0	-	63–68	Size exclusion chromatography/ dextrose enrichment

WATER TREATMENT									
Weak Acidic Cation Exchange Resins									
Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® CNP 80	Polyacrylate porous	H ⁺	750	HD: 0.315–1.6	1.8	4.3	64 (H ⁺ →Na ⁺)	45–50	Water treatment, decarbonization
Lewatit® CNP 80 WS	Polyacrylate porous	H ⁺	750	HD: 0.4–1.6	1.8	4.5	64 (H ⁺ →Na ⁺)	45–50	Water treatment, decarbonization

WATER TREATMENT

Strong Acidic Cation Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® C 249	Styrene/DVB gel	Na ⁺	830	HD: 0.4–1.25	1.6	2.0	8 (Na ⁺ →H ⁺)	45–48	Water treatment, demineralization
Lewatit® C 267	Styrene/DVB gel	H ⁺	830	HD: 0.3–1.25	1.6	1.9	-8 (H ⁺ →Na ⁺)	49–55	Demineralization
Lewatit MonoPlus® S 108	Styrene/DVB gel	Na ⁺	830	MD: 0.62 (+/- 0.05)	1.1	2.2	10 (Na ⁺ →H ⁺)	41–46	Demineralization
Lewatit MonoPlus® S 108 H	Styrene/DVB gel	H ⁺	790	MD: 0.65 (+/- 0.05)	1.1	2.0	-10 (H ⁺ →Na ⁺)	47–53	Demineralization
Lewatit MonoPlus® S 108 KR	Styrene/DVB gel	H ⁺	790	MD: 0.65 (+/- 0.05)	1.1	2.0	-10 (H ⁺ →Na ⁺)	47–53	Nuclear grade cation exchanger for decontamination
Lewatit MonoPlus® SP 112	Styrene/DVB macroporous	Na ⁺	750	MD: 0.65 (+/- 0.05)	1.1	1.7	8 (Na ⁺ →H ⁺)	51–56	Demineralization
Lewatit MonoPlus® SP 112 H	Styrene/DVB macroporous	H ⁺	720	MD: 0.67 (+/- 0.05)	1.1	1.6	-8 (H ⁺ →Na ⁺)	56–60	Demineralization
Lewatit MonoPlus® SP 112 KR	Styrene/DVB macroporous	H ⁺	720	MD: 0.67 (+/- 0.05)	1.1	1.7	-8 (H ⁺ →Na ⁺)	52–61	Nuclear grade cation exchanger for decontamination
Lewatit® S 1567	Styrene/DVB gel	Na ⁺	810	MD: 0.60 (+/- 0.05)	1.1	1.8	12 (Na ⁺ →H ⁺)	44–50	Water treatment, softening, prod. without solvents, food-grade
Lewatit MonoPlus® S 200 H	Styrene/DVB gel	H ⁺	790	MD: 0.60 (+/- 0.05)	1.1	2.1	-6 (H ⁺ →Na ⁺)	45–50	Higher cross-linked cation for condensate polishing
Lewatit MonoPlus® S 215 H	Styrene/DVB gel	H ⁺	800	MD: 0.60 (+/- 0.05)	1.1	2.4	-6 (H ⁺ →Na ⁺)	40–45	Higher cross-linked cation for condensate polishing
Lewatit® MDS 200 H	Styrene/DVB gel	H ⁺	790	MD: 0.33 (+/- 0.05)	1.1	2.3	-6 (H ⁺ →Na ⁺)	45–50	Higher cross-linked cation with a small diameter
Lewatit MonoPlus® S 200 KR	Styrene/DVB gel	H ⁺	790	MD: 0.60 (+/- 0.05)	1.1	2.1	-6 (H ⁺ →Na ⁺)	45–50	Nuclear grade cation for condensate polishing and decontamination
Lewatit MonoPlus® S 215 KR	Styrene/DVB gel	H ⁺	800	MD: 0.60 (+/- 0.05)	1.1	2.4	-6 (H ⁺ →Na ⁺)	35–45	Nuclear grade cation for condensate polishing and decontamination
Lewatit® S 100 G1	Styrene/DVB gel	H ⁺	760	HD: 0.315–1.25	1.6	1.8	-8 (H ⁺ →Na ⁺)	50–55	Acid conductivity
Lewatit® UltraPure 1213 MD	Styrene/DVB gel	H ⁺	790	MD: 0.60 (+/- 0.05)	1.1	2.1	-6 (H ⁺ →Na ⁺)	45–50	Uniform particle size high purity cationic exchanger
Lewatit® UltraPure 1216 MD	Styrene/DVB gel	H ⁺	790	MD: 0.55 (+/- 0.05)	1.1	2.1	-8 (H ⁺ →Na ⁺)	45–50	Uniform particle size high purity cationic exchanger

WATER TREATMENT

Weak Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® A 365	Polyacrylate macroporous	FB	720	HD: 0.4–1.6	1.8	3.4	16 (FB→Cl ⁻)	43–54	Food-grade anion exchanger for demineralization
Lewatit® A 8072	Polyacrylate gel	FB	740	HD: 0.50–0.75 (effective)	1.8	1.6	25 (FB→Cl ⁻)	53–61	Water treatment, demineralization
Lewatit® A 8072+	Polyacrylate gel	FB	710	HD: 0.50–0.74 (effective)	1.6	1.4	12 (FB→Cl ⁻)	56–64	Water treatment, demineralization, reduced rinse water demand
Lewatit® MP 62	Styrene/DVB macroporous	FB	620	HD: 0.47 (+/- 0.06, effective)	1.8	1.7	45 (FB→Cl ⁻)	50–55	Water treatment, demineralization

WATER TREATMENT

Medium Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® A 8073	Polyacrylate gel	FB/Cl ⁻	710	HD: 0.50–0.75 (effective size)	1.8	1.25	Total: 14 (del. form →OH ⁻)	56–64	Water treatment, demineralization
Lewatit MonoPlus® MP 64	Styrene/DVB macroporous	FB/Cl ⁻	620	MD: 0.59 (+/- 0.05)	1.1	1.3	Total: 24 (del. form →OH ⁻)	61–66	Water treatment, demineralization
Lewatit MonoPlus® MP 68	Styrene/DVB macroporous	FB/Cl ⁻	620	MD: 0.55 (+/- 0.05)	1.1	1.3	Total: 24 (del. form →OH ⁻)	54–60	Water treatment, demineralization
Lewatit® UltraPure 1231 MD	Styrene/DVB macroporous	FB/Cl ⁻	620	MD: 0.59 (+/- 0.05)	1.1	1.4	Total: 24 (del. form →OH ⁻)	61–66	Water treatment, demineralization

WATER TREATMENT

Strong Base Anion Exchange Resins – Type I

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® A 8071	Polyacrylate gel	Cl ⁻	740	HD: 0.50–0.75 (effective size)	1.8	1.35	25 (Cl ⁻ →OH ⁻)	48–55	Demineralization, absorption of TOC
Lewatit® ASB 1	Styrene/DVB gel	Cl ⁻	700	HD: 0.3–1.25	1.6	1.4	20 (Cl ⁻ →OH ⁻)	43–48	Demineralization
Lewatit® ASB 1 P	Styrene/DVB gel	Cl ⁻	720	HD: 0.44–0.56 (effective size)	1.6	1.3	20 (Cl ⁻ →OH ⁻)	49–56	Demineralization
Lewatit MonoPlus® M 500	Styrene/DVB gel	Cl ⁻	690	MD: 0.62 (+/- 0.05)	1.1	1.3	20 (Cl ⁻ →OH ⁻)	48–55	Demineralization
Lewatit MonoPlus® M 508	Styrene/DVB gel	Cl ⁻	670	MD: 0.60 (+/- 0.05)	1.1	1.3	20 (Cl ⁻ →OH ⁻)	51–58	Demineralization
Lewatit MonoPlus® M 500 MB	Styrene/DVB gel	Cl ⁻	690	MD: 0.62 (+/- 0.05)	1.1	1.3	22 (Cl ⁻ →OH ⁻)	48–55	Demineralization, for mixed bed application
Lewatit MonoPlus® M 500 OH	Styrene/DVB gel	OH ⁻	670	MD: 0.64 (+/- 0.05)	1.1	1.1	-18 (OH ⁻ →Cl ⁻)	57–62	Demineralization and mixed bed application

WATER TREATMENT									
Strong Base Anion Exchange Resins – Type I									
Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit MonoPlus® M 500 KR	Styrene/DVB gel	OH ⁻	670	MD: 0.64 (+/- 0.05)	1.1	1.1	-18 (OH ⁻ →Cl ⁻)	56–62	For rad waste removal, demineralization, and decontamination
Lewatit MonoPlus® M 800	Styrene/DVB gel	Cl ⁻	670	MD: 0.59 (+/- 0.05)	1.1	1.4	18 (Cl ⁻ →OH ⁻)	43–48	Demineralization, ideal for mixed bed applications
Lewatit MonoPlus® M 800 OH	Styrene/DVB gel	OH ⁻	680	MD: 0.64 (+/- 0.05)	1.1	1.2	-18 (OH ⁻ →Cl ⁻)	57–62	Demineralization
Lewatit MonoPlus® M 800 KR	Styrene/DVB gel	OH ⁻	670	MD: 0.64 (+/- 0.05)	1.1	1.2	-18 (OH ⁻ →Cl ⁻)	56–63	Low chloride content, for rad waste removal, demineralization, and decontamination
Lewatit MonoPlus® M 800 KRI	Styrene/DVB gel	OH ⁻	680	MD: 0.64 (+/- 0.05)	1.1	1.2	-18 (OH ⁻ →Cl ⁻)	56–63	Ultralow chloride and sulfate content, for rad waste removal, demineralization, and decontamination
Lewatit MonoPlus® MP 500	Styrene/DVB macroporous	Cl ⁻	640	MD: 0.62 (+/- 0.05)	1.1	1.1	22 (Cl ⁻ →OH ⁻)	60–65	Demineralization, absorption of TOC
Lewatit MonoPlus® MP 500 OH	Styrene/DVB macroporous	OH ⁻	620	MD: 0.65 (+/- 0.05)	1.1	0.9	-20 (OH ⁻ →Cl ⁻)	70–77	Demineralization, absorption of TOC
Lewatit MonoPlus® MP 800	Styrene/DVB macroporous	Cl ⁻	620	MD: 0.62 (+/- 0.05)	1.1	1.0	20 (Cl ⁻ →OH ⁻)	63–68	Demineralization, absorption of TOC
Lewatit MonoPlus® MP 800 OH	Styrene/DVB macroporous	OH ⁻	650	MD: 0.65 (+/- 0.05)	1.1	0.8	-20 (OH ⁻ →Cl ⁻)	70–76	Water treatment, demineralization, absorption of TOC
Lewatit MonoPlus® MP 800 KR	Styrene/DVB macroporous	OH ⁻	680	MD: 0.65 (+/- 0.05)	1.1	0.8	-20 (OH ⁻ →Cl ⁻)	60–68	Water treatment, demineralization, absorption of TOC
Lewatit® UltraPure 1241 MD	Styrene/DVB gel	Cl ⁻	690	MD: 0.62 (+/- 0.05)	1.1	1.3	22 (Cl ⁻ →OH ⁻)	48–55	Ultrapure water
Lewatit® UltraPure 1243 MD	Styrene/DVB gel	OH ⁻	650	MD: 0.64 (+/- 0.06)	1.1	1.1	-22 (OH ⁻ →Cl ⁻)	56–66	Ultrapure water
Lewatit® UltraPure 1261 MD	Styrene/DVB macroporous	Cl ⁻	640	MD: 0.62 (+/- 0.05)	1.1	1.1	22 (Cl ⁻ →OH ⁻)	60–65	Ultrapure water

WATER TREATMENT									
Strong Base Anion Exchange Resins – Type II									
Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit MonoPlus® M 600	Styrene/DVB gel	Cl ⁻	680	MD: 0.62 (+/- 0.05)	1.1	1.3	16 (Cl ⁻ →OH ⁻)	45–50	Demineralization
Lewatit MonoPlus® MP 600	Styrene/DVB macroporous	Cl ⁻	630	MD: 0.60 (+/- 0.05)	1.1	1.1	12 (Cl ⁻ →OH ⁻)	55–60	Demineralization, absorption of TOC
Lewatit® ASB 2	Styrene/DVB gel	Cl ⁻	700	HD: 0.3–1.25	1.6	1.4	20 (Cl ⁻ →OH ⁻)	38–45	Demineralization, for waters with a low silica concentration

WATER TREATMENT

Mixed Bed: Strong Acidic Cation Exchange Resins/Strong Base Anion Exchange Resins

Product	Product Matrix	Ionic Form	Shipping Weight (g/l) +/- 5%	Bead Size (mm): Monodisperse (MD, mean value) Heterodisperse: (HD, share > 90%)	Uniformity Coefficient max.	Total Capacity (eq/l) min.	Volume Change (%) max.	Water Retention (%)	Applications
Lewatit® NM 60	Styrene/DVB gel	H ⁺ /OH ⁻	690	HD: 0.40–0.65 (effective size)	1.8	0.55**	-15 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	50–60	Production of very pure water
Lewatit® NM 60 SG	Styrene/DVB gel	H ⁺ /OH ⁻	690	HD: 0.40–0.65 (effective size)	1.8	0.55**	-15 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	50–60	Production of very pure water for the semiconductor industry
Lewatit® NM 91	Styrene/DVB gel	H ⁺ /OH ⁻	740	HD: 0.315–1.25	1.9	0.30**	-15 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	50–60	Demineralizing water in cartridges, cleaning of sewage water, electro erosion
Lewatit® SM 600 KR Cl-free	Styrene/DVB gel	H ⁺ /OH ⁻	700	MD: 0.65 +/- 0.05 A 0.64 +/- 0.05 C	1.1	2.0 C/ 1.1 A	-15 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	47–62	Demineralization, decontamination and elimination of rad waste
Lewatit MonoPlus® SM 1000 KR	Styrene/DVB gel	H ⁺ /OH ⁻	720	MD: 0.64 +/- 0.05 A 0.60 +/- 0.05 C	1.1 C/ 1.1 A	2.1 C/ 1.2 A	-14 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	42–63	Demineralization, decontamination, and elimination of rad waste
Lewatit MonoPlus® SM 1015 KR	Styrene/DVB gel	H ⁺ /OH ⁻	720	MD: 0.65 +/- 0.05 A 0.60 +/- 0.05 C	1.1 C/ 1.1 A	2.4 C/ 1.2 A	-14 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	54–59	Demineralization, decontamination, and elimination of rad waste
Lewatit MonoPlus® SMP 1000 KR	Styrene/DVB macroporous	H ⁺ /OH ⁻	680	MD: 0.70 +/- 0.05 A 0.65 +/- 0.05 C	1.1 C/ 1.1 A	1.7 C/ 0.8 A	-14 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	52–68	Demineralization, decontamination, and elimination of rad waste
Lewatit MonoPlus® SM 1000 KR ⁷ Li	Styrene/DVB gel	Li ⁷⁺ /OH ⁻	720	MD: 0.64 +/- 0.05 A 0.60 +/- 0.05 C	1.1 C/ 1.1 A	2.1 C/ 1.2 A	-14 (H ⁺ , Li ⁷⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	45–63	Demineralization, decontamination, and elimination of rad waste
Lewatit MonoPlus® SM 1015 KR ⁷ Li	Styrene/DVB gel	Li ⁷⁺ /OH ⁻	720	MD: 0.64 +/- 0.05 A 0.60 +/- 0.05 C	1.1 C/ 1.1 A	2.4 C/ 1.2 A	-14 (H ⁺ , Li ⁷⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	54–59	Demineralization, decontamination, and elimination of rad waste
Lewatit® UltraPure 1292 MD	Styrene/DVB gel	H ⁺ /OH ⁻	720	MD: 0.64 +/- 0.05 A 0.60 +/- 0.05 C	1.1 C/ 1.1 A	2.1 C/ 1.1 A	-15 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	45–62	Ultrapure water, very low TOC leaching
Lewatit® UltraPure 1294 MD	Styrene/DVB gel	H ⁺ /OH ⁻	710	MD: 0.60 +/- 0.07 A 0.67 +/- 0.05 C	1.1 C/ 1.1 A	2.1 C/ 1.1 A	-15 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	SAC 45–50 SBA 59–65	Polishing to get 18+ megohm water (pharmaceutical and semiconductor industries)
Lewatit® UltraPure 1296 MD	Styrene/DVB gel	H ⁺ /OH ⁻	710	MD: 0.67 +/- 0.07 A 0.50 +/- 0.05 C	1.1 C/ 1.1 A	2.0 C/ 1.1 A	-15 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	SAC 46–52 SBA 59–65	Polishing to get 18+ megohm water (pharmaceutical and semiconductor industries)
Lewatit® UltraPure 1297 MD	Styrene/DVB gel	H ⁺ /OH ⁻	720	MD: 0.64 +/- 0.02 A 0.35 +/- 0.02 C	1.1 C/ 1.1 A	2.1 C/ 1.1 A	-14 (H ⁺ /OH ⁻ → Ca ²⁺ , Mg ²⁺ , SO ₄ ²⁻ , Cl ⁻)	SAC 47–53 SBA 60–65	Polishing to get 18+ megohm water (pharmaceutical and semiconductor industries), less separable

** Operational capacity, end point 0.02 MOhm* cm

DISCLAIMER

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